## Technical info

# Frame Finish

Art.: 02.3131.0010
Aerosol can 500 ml

Frame Finish is a specially developed original OEM black shine coating made from alkyd resin, which makes it very impact and chip resistant and extremely resistant to weathering, so that it is extremely well suited to the spraying of bodywork parts sprayed in RAL 9011 colours at the factory.




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| Base: | Alkyd resin and special pigments |
| Density: | 780 kg/m³ |
| Consistency: | Liquid (ready-to-use in aerosol) |
| Solvents: | Mixture of aromatic and aliphatic solvents |
| Flash point: | < 0°C |
| Temperature resistance: | -20°C to +100°C |
| UV resistance: | Good |
| Water resistance: | Good |
| Application conditions: | +15°C to +35°C |
| Type of surface: | Metal surfaces and old intact layers of paint |
| Surface preparation: | The surface must be clean, dry and free of dust and grease. Sand the surface, preferably with a sanding fleece. Clean surfaces with Innotec Multisol or Innotec Seal and Bond Remover. Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat them with Innotec Repaplast Primer. |
| Application method: | Shake can well during at least 2 minutes before use. Spraying distance ± 20 cm. Spray first layer thinly. Apply in 2 criss-cross layers. When applying several layers leave at least 5 minutes and no more than 4 hours for the product to evaporate between each layer. If you still want to spray a layer after 4 hours, leave the product to cure fully to prevent it burning up. After use, invert can and spray until clear to clean the nozzle. |
| Dust dry: | ± 15 minutes (at 20°C / 65% relative humidity) |
| Curing time: | ± 7 days (at 20°C / 65% relative humidity) |
| Recommended layer thickness: | Minimum 95µ (wet), minimum 40µ (dry) |
| Cleaning of materials used: | With Innotec Multisol |
| Cleaning of hands: | With Innotec Power Scrubs or with Innotec Safe Hand Clean Plus and water |
| Shelf life: | 2 years in original, unopened packaging |
| Storage conditions: | Store cool and dry |



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| Type of batchcode: | F |
| Other details: | This paint is not suited for direct use on non-ferrous metals.<br>Colour: black gloss (RAL 9011)<br>OEM approved |
| EAN Code: | 5400563010990 |

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.



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